

**PLEXIGLAS® Satinice df21 8N**

PMMA

Evonik Industries AG

Product Texts**Productprofil:**

PLEXIGLAS® Satinice df21 8N molding compound, based on PLEXIGLAS® 8N, is characterized by diffuse scattering of light.

Typical properties of PLEXIGLAS® molding compound are

- good flow
- high mechanical strength, surface hardness and mar resistance
- very good weather resistance.

Special properties of PLEXIGLAS® Satinice df21 8N are

- good lightdiffusion combined with excellent light transmission.

Application:

Used for injection molding items for lighting engineering applications

Example:

displays, backlight units

Processing:

PLEXIGLAS® Satinice df21 8N can be processed on injection molding machines with 3-zone general purpose screws for engineering thermoplastics.

Physical Form / Packaging:

PLEXIGLAS® Satinice df molding compounds are supplied as pellets of uniform size, packaged in 25kg polyethylene bags; other packaging on request.

Rheological properties	Value	Unit	Test Standard
ISO Data			
Melt volume-flow rate, MVR	2.5	cm ³ /10min	ISO 1133
Temperature	230	°C	ISO 1133
Load	3.8	kg	ISO 1133
Mechanical properties			
ISO Data			
Tensile Modulus	3300	MPa	ISO 527-1/-2
Stress at break	71	MPa	ISO 527-1/-2
Strain at break	4.5	%	ISO 527-1/-2
Charpy impact strength (+23°C)	18	kJ/m ²	ISO 179/1eU
Thermal properties			
ISO Data			
Glass transition temperature, 10°C/min	111	°C	ISO 11357-1/-2
Temp. of deflection under load (1.80 MPa)	98	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	103	°C	ISO 75-1/-2
Vicat softening temperature, 50°C/h 50N	109	°C	ISO 306
Coeff. of linear therm. expansion, parallel	63	E-6/K	ISO 11359-1/-2
Electrical properties			
ISO Data			

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Volume resistivity	>1E13	Ohm*m	IEC 60093
Surface resistivity	1E13	Ohm	IEC 60093

Other properties

ISO Data

Density	1190	kg/m ³	ISO 1183
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Material specific properties

ISO Data

Luminous transmittance	87	%	ISO 13468-1, -2
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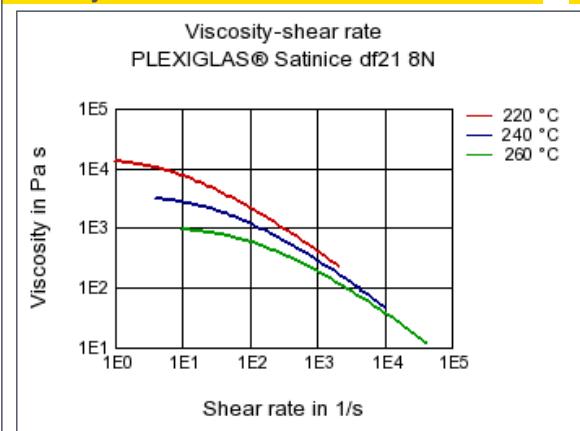
Test specimen production

ISO Data

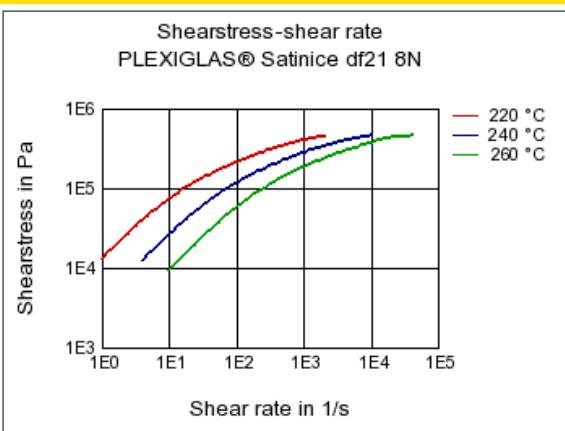
Injection Molding, melt temperature	248	°C	ISO 294
Injection Molding, mold temperature	69	°C	ISO 10724
Injection Molding, injection velocity	195	mm/s	ISO 294

Diagrams

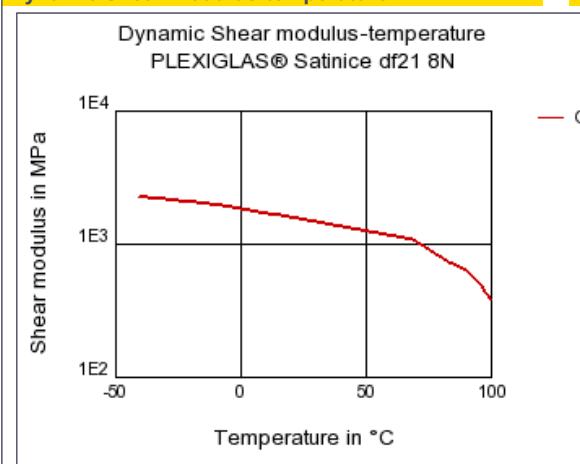
Viscosity-shear rate



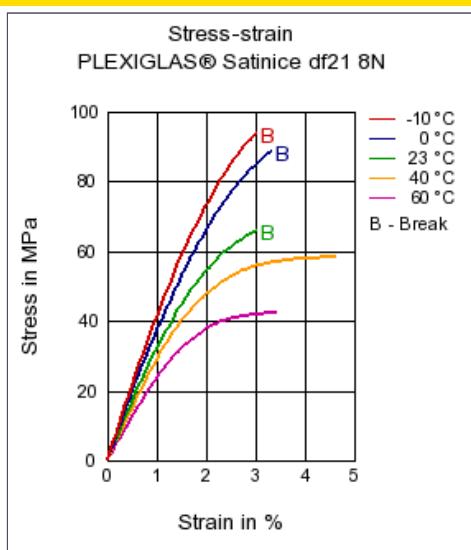
Shearstress-shear rate



Dynamic Shear modulus-temperature



Stress-strain

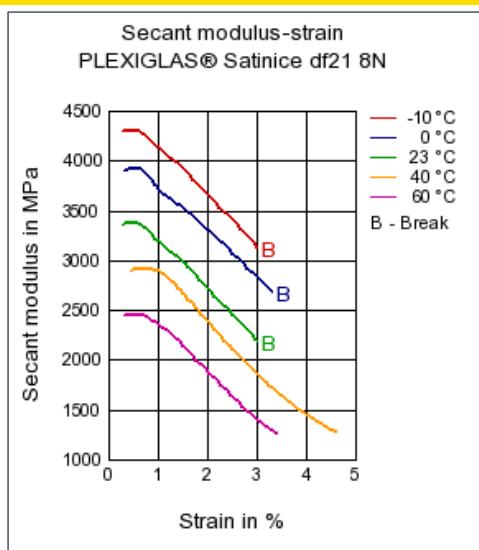


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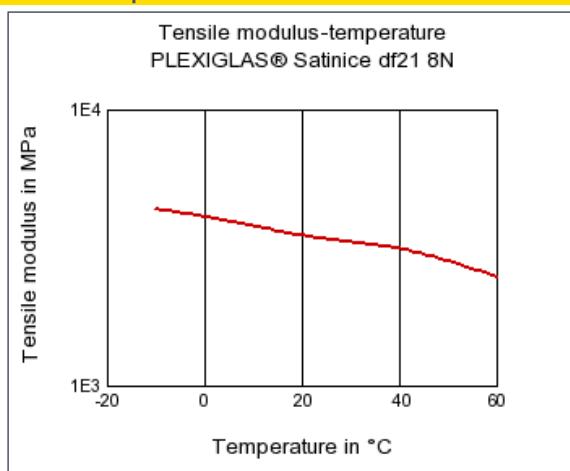
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Secant modulus-strain



Tensile modulus-temperature



Characteristics

Processing

Injection Molding

Additives

Release agent

Delivery form

Pellets

Special Characteristics

Light stabilized or stable to light, U.V. stabilized or stable to weather

Other text information

Injection Molding

PREPROCESSING

Predrying temperature: max. 95 °C

Predrying time in a desiccant-type drier: 2 - 3 h

PROCESSING

Min. melt temperature: 220 - 260°C

Min. mold temperature: 60 - 90°C

Chemical Media Resistance

Acids

- 😊 Acetic Acid (5% by mass) (23°C)
- 😊 Citric Acid solution (10% by mass) (23°C)
- 😊 Lactic Acid (10% by mass) (23°C)
- 😊 Sulfuric Acid (38% by mass) (23°C)
- 😊 Sulfuric Acid (5% by mass) (23°C)

Bases

- 😊 Sodium Hydroxide solution (35% by mass) (23°C)
- 😊 Sodium Hydroxide solution (1% by mass) (23°C)
- 😊 Ammonium Hydroxide solution (10% by mass) (23°C)

Hydrocarbons

- 😊 n-Hexane (23°C)
- 😊 iso-Octane (23°C)

Standard Fuels

- 😊 Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
- 😊 Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)
- 😊 Diesel fuel (pref. ISO 1817 Liquid F) (23°C)

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Salt solutions

-  Sodium Carbonate solution (20% by mass) (23°C)
-  Sodium Carbonate solution (2% by mass) (23°C)

Other

-  50% Oleic acid + 50% Olive Oil (23°C)
-  Water (23°C)